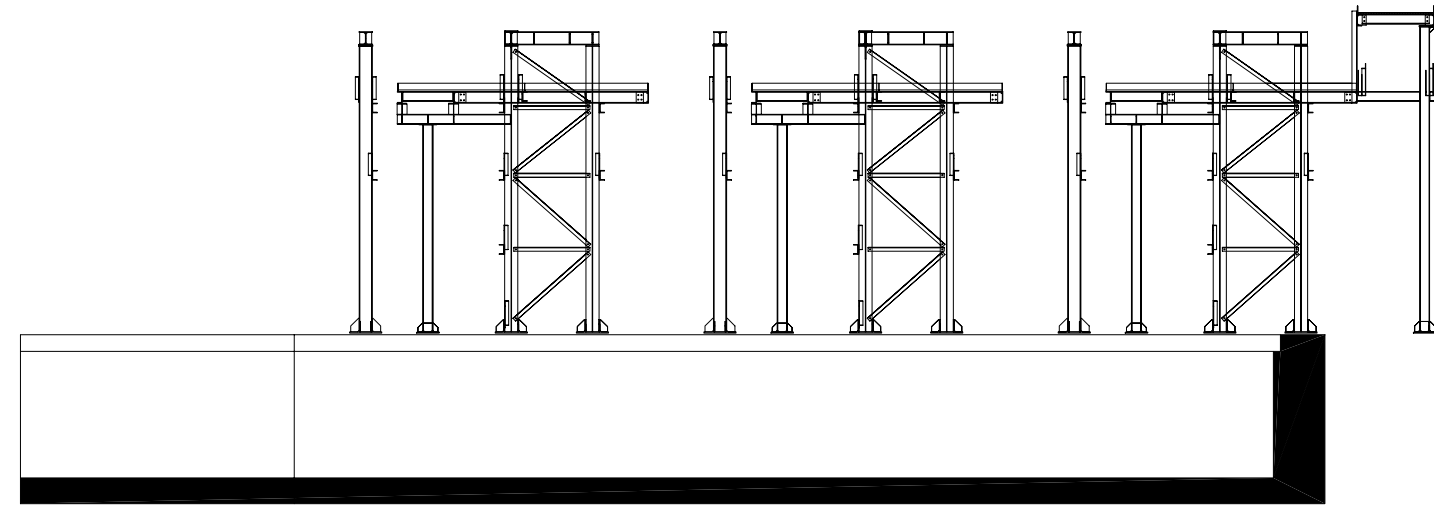
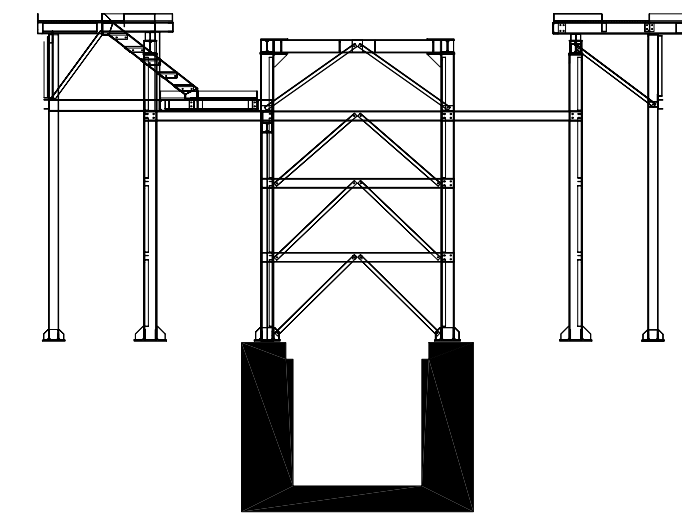


NOTES

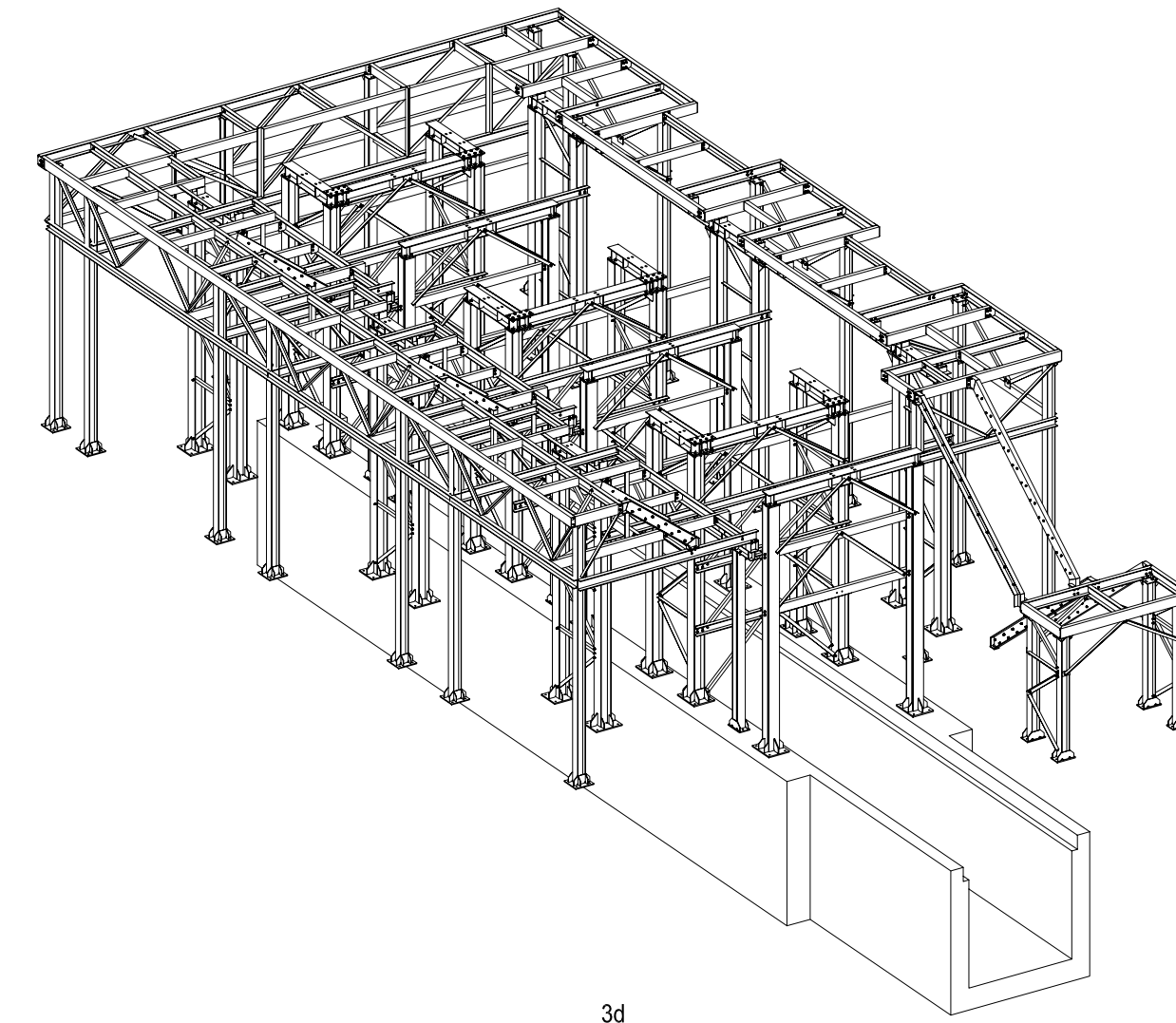
- ALL DIMENSIONS IN mm U.O.S.
- THIS DRAWING TO BE READ IN CONJUNCTION WITH STRUCTURAL ANALYSIS AND ASSOCIATED DOCUMENTS.
- ALL STEEL (EXCEPT HOLLOW SECTIONS) QUALITY TO BS EN 10025 1993 GRADE S275 JR UNO.
- HOT ROLLED SECTIONS TO BS 4848 OR BS4 AS APPROPRIATE.
- ALL HOLLOW SECTIONS QUALITY OF STEEL TO BE EN 10210
- FABRICATION TOLERANCES IN ACCORDANCE WITH BS 5950 PT 2.
- WELDER PROCEDURE APPROVAL TO BS EN 288 PT 3.
- WELDER APPROVAL TO BS EN 287 PT 1.
- ALL WELDS 6mm FULL PROFILE WELDS UNO, TO FORM FULLY FUSED JOINTS WITH MECHANICAL PROPERTIES NOT LESS THAN THOSE OF THE PARENT MATERIAL.
- ALL GALVANISING TO BE CARRIED OUT IN ACCORDANCE WITH BS EN ISO 1461.
- ALL BOLTS AND NUTS TO BS4190, GRADE 8.8. THREADS ON NUTS TO BE TAPPED OVERSIZE PRIOR TO GALVANISING TO PREVENT BINDING DURING ERECTION.
- BOLTED STRUCTURES TO BE CHECKED FOR PLUMB, LEVEL AND ALIGNMENT PRIOR TO FINAL TIGHTNING OF BOLTS.
- ALL STRUCTURES TO BE TIGHTNED DOWN ONTO PACKER PLATES AND GROUDED PRIOR TO FITTING EQUIPMENT.
- SUITABILITY FOR EQUIPMENT FITTING AND MOVING PARTS TO BE CHECKED AND CONFIRMED BY LAYOUT ENGINEER.
- ADDITIONAL HOLES FOR EARTHING TAPE FITTING E.T.C. TO BE ADVISED



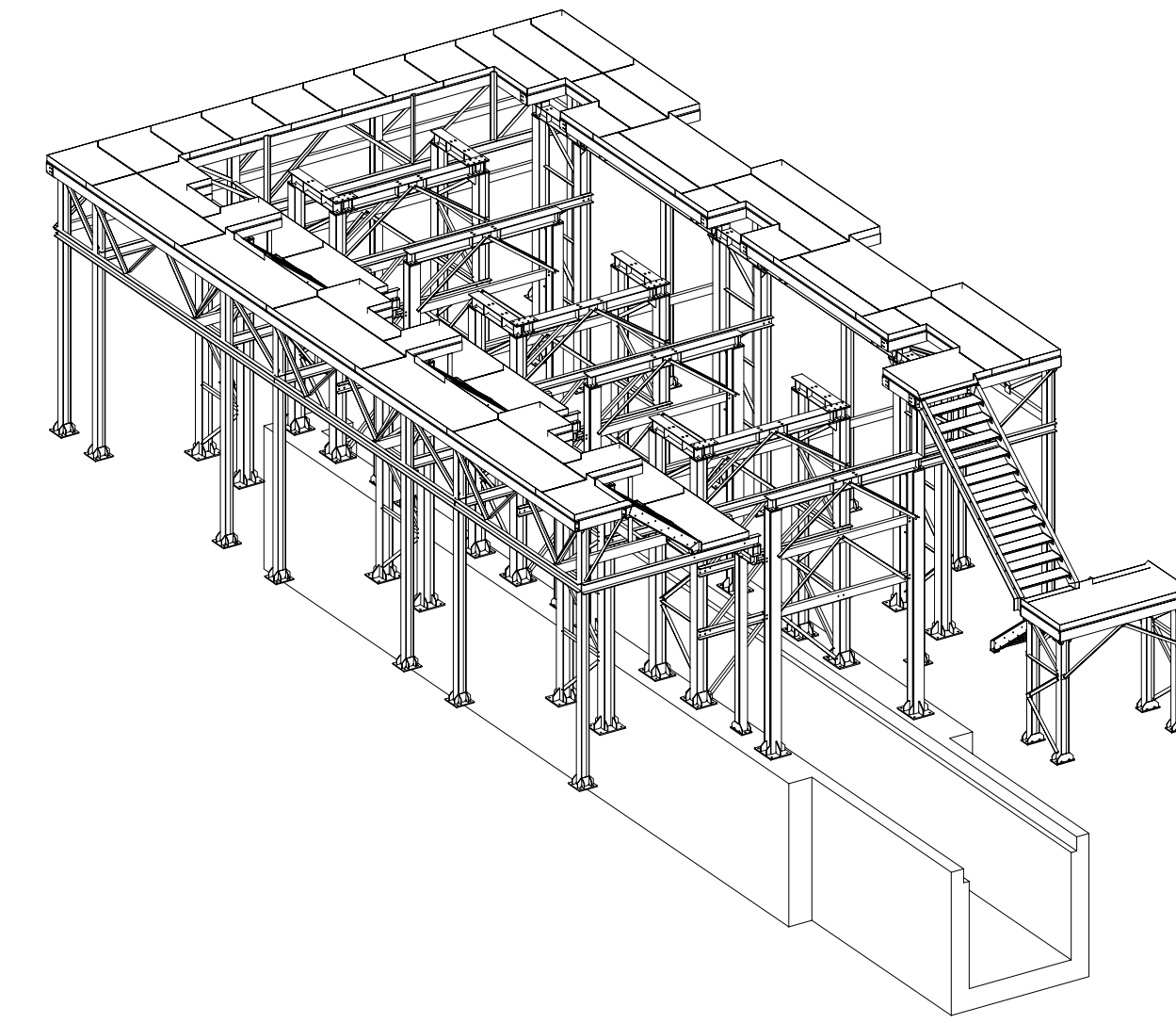
Grid 6A1



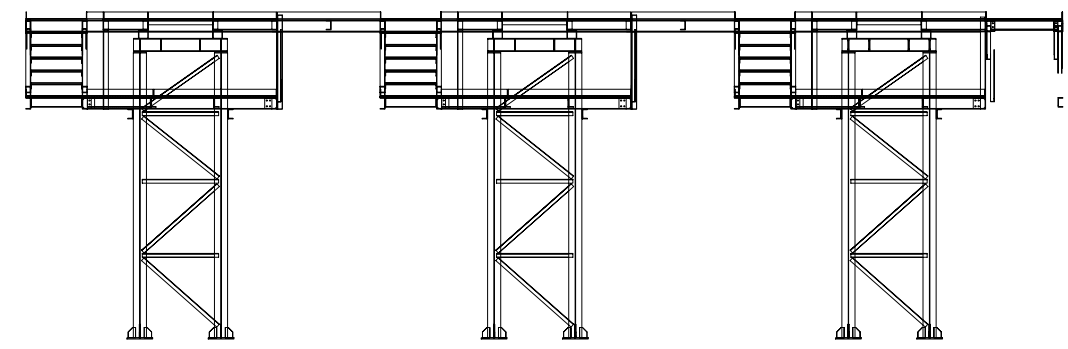
Grid Y2



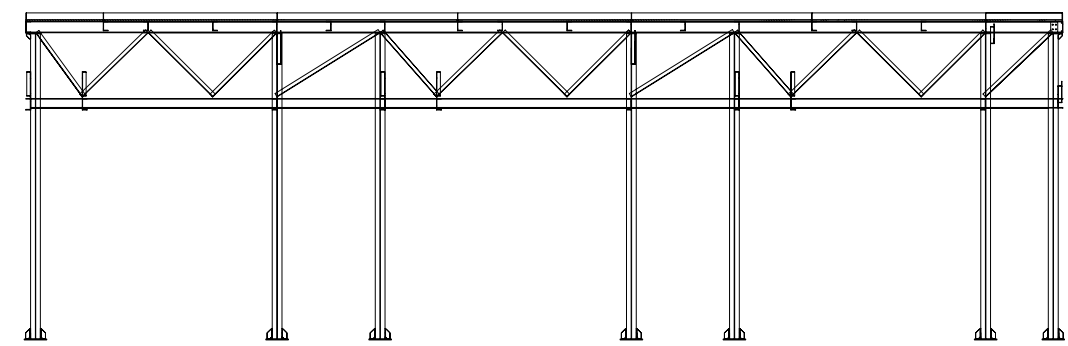
3d



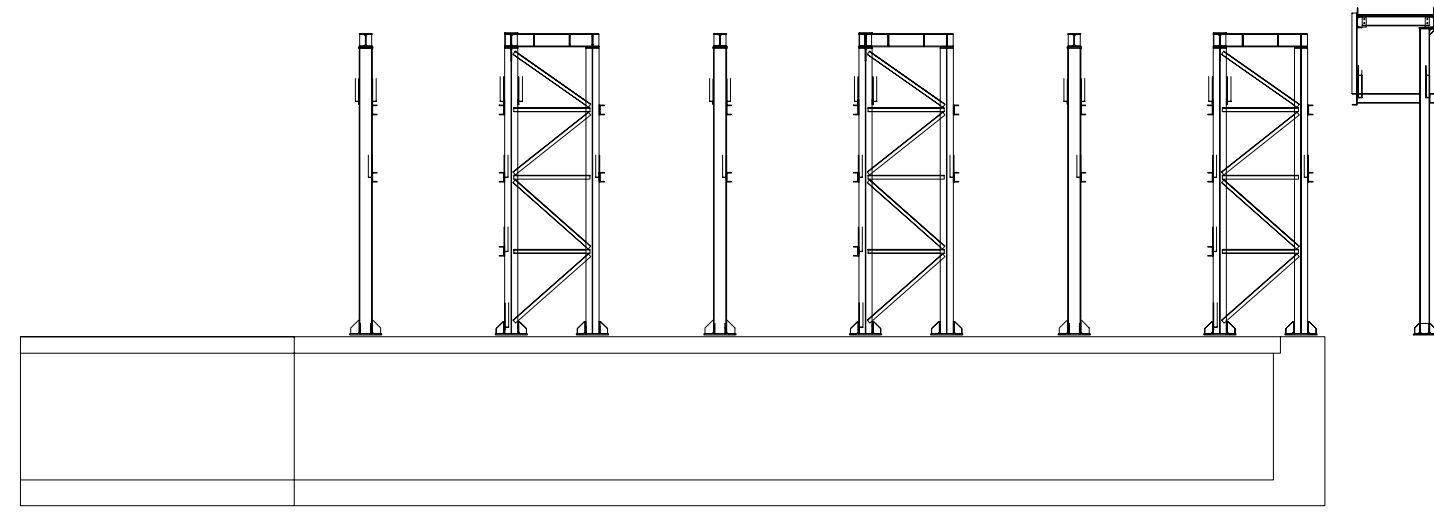
3d



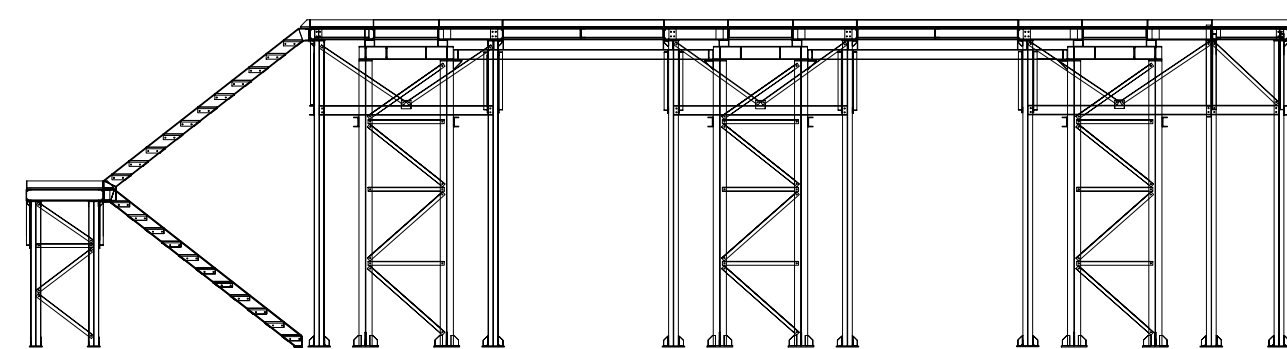
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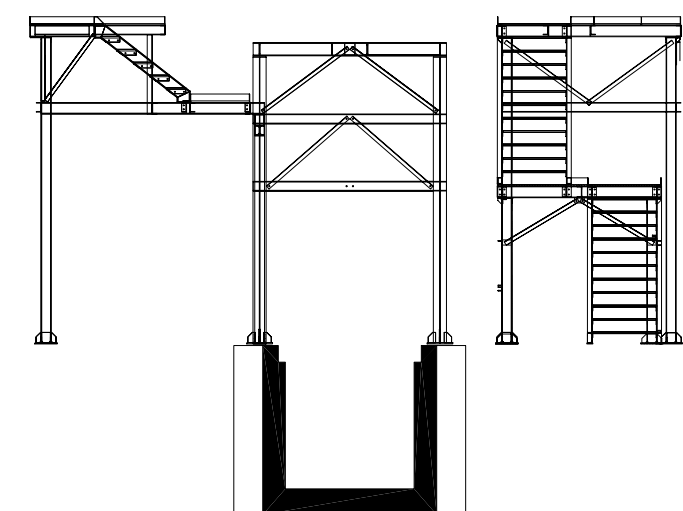
Grid 6A4



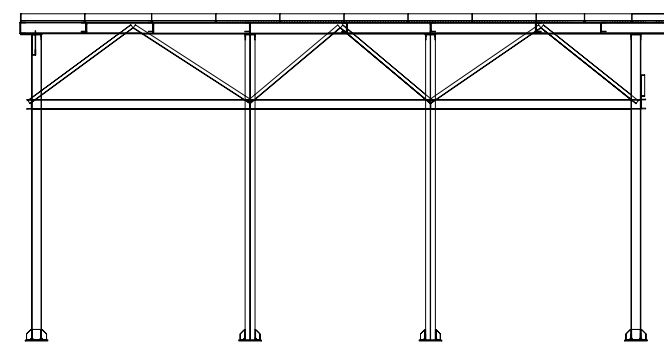
Grid 6B1



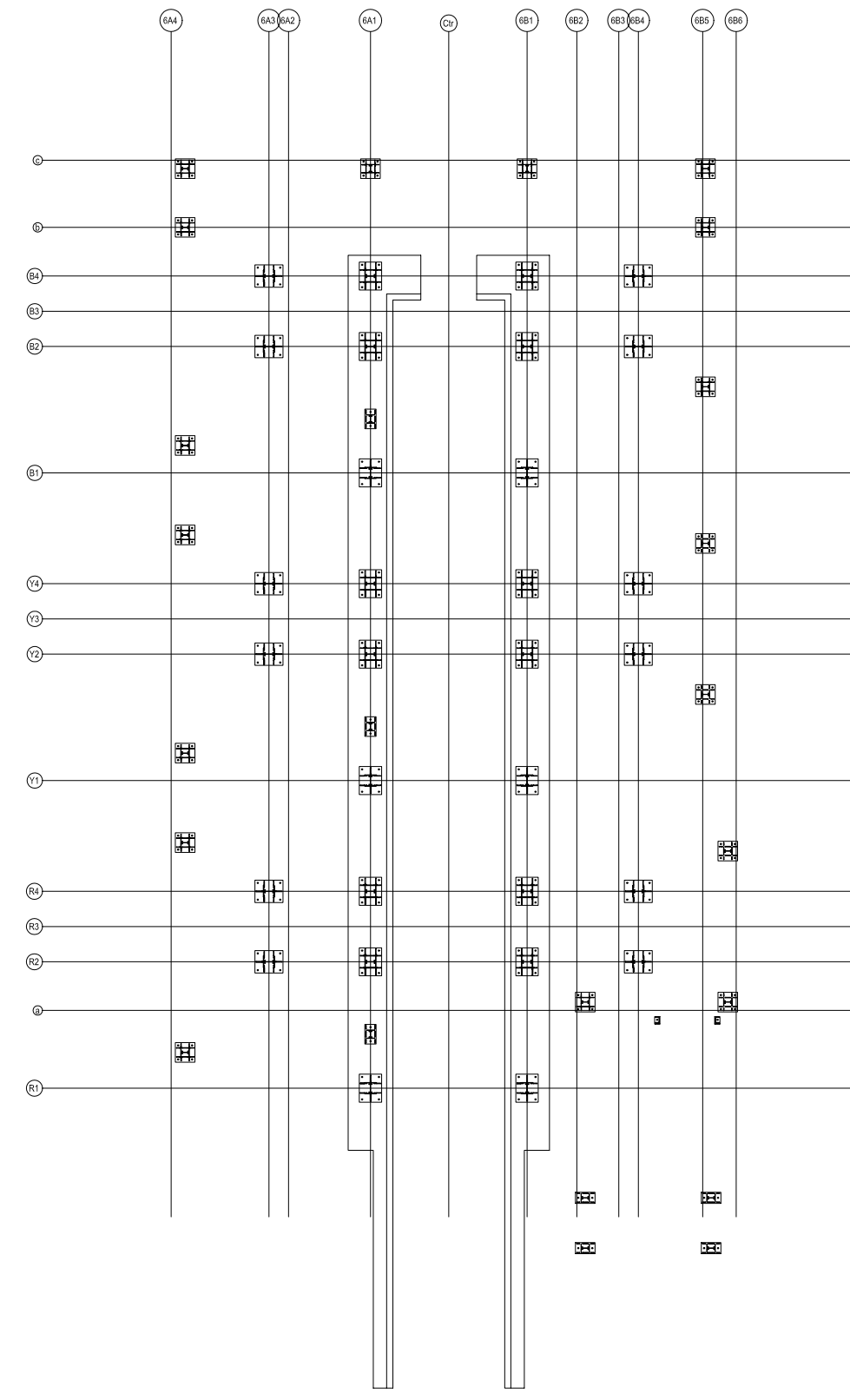
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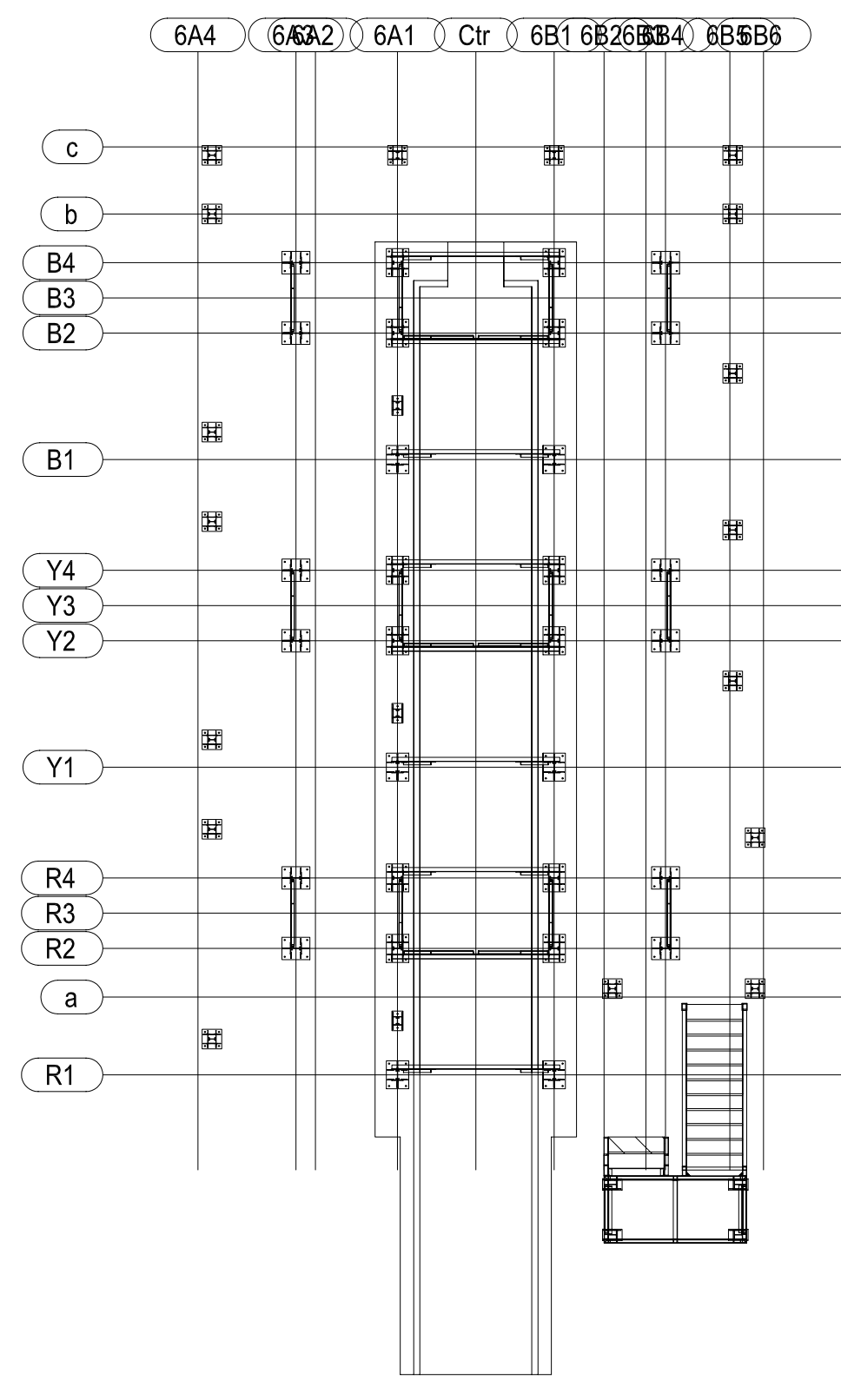
Grid R1



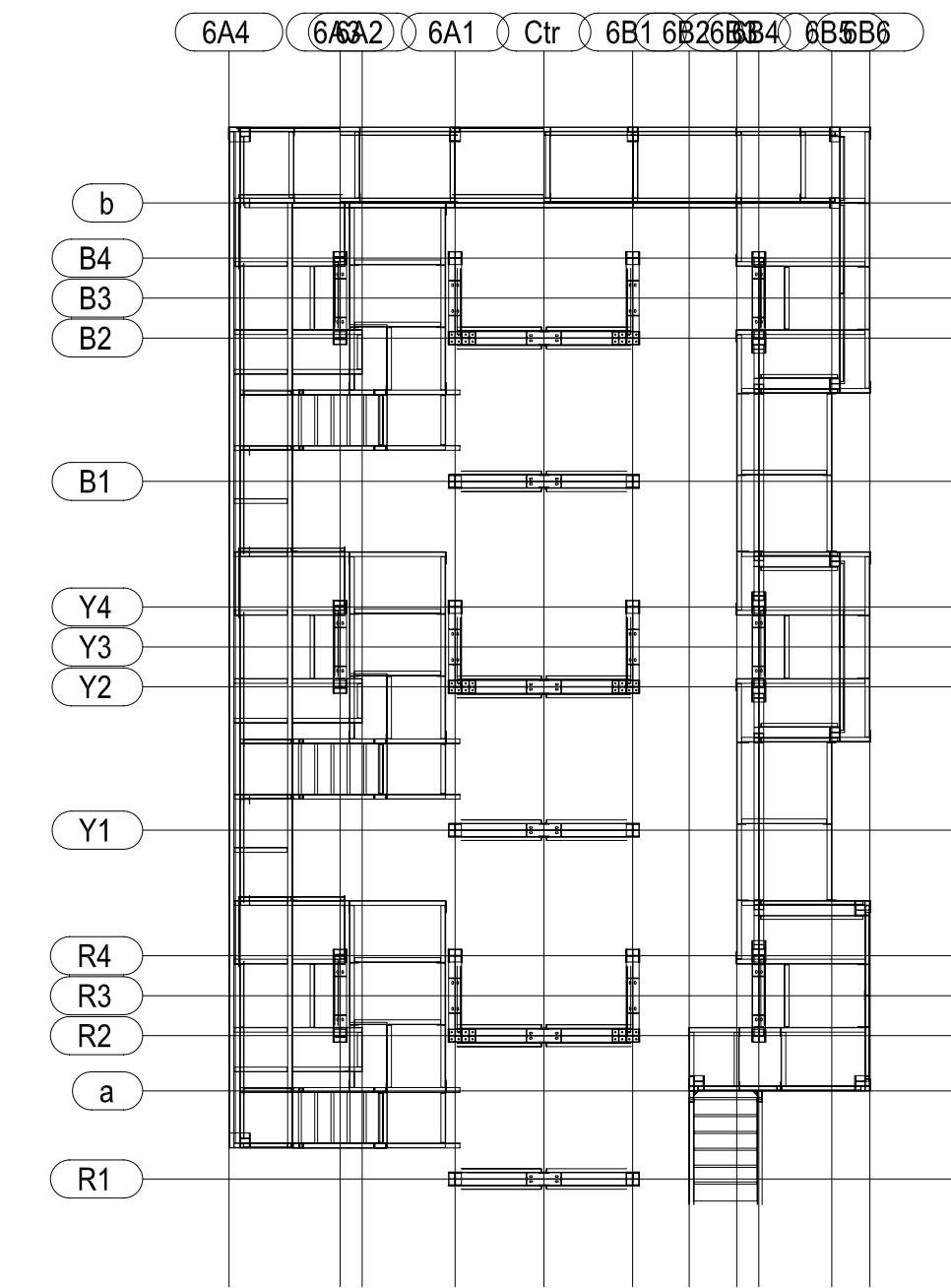
Grid c



Plan @ 0



Plan @ +2500



Plan @ +5000

Customer	
Contractor	
<div style="display: inline-block; vertical-align: middle; font-size: 8px; margin-left: 10px;">                 Macmerry Industrial Estate,                  Tranent, East Lothian,                  Scotland, EH33 1RD                  Tel: 01875 612 711                  Fax: 01875 612 711                  E-mail: sales@hadfabltd.co.uk             </div>	
Project / Client	Had-Fab Job No.
Structure Drawing Type	
Customer Orig. No.	Customer Structure Ref.
Contractor Orig. No.	Contractor Structure Ref.
Drawn	Checked
Approved	Date
30.06.2010	
Dwg. Size	Scale
A1	1:120 U.O.S.
Had-Fab Dwg. No.	Revision
	Sheet 1 of 1
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